



MARK II for METAL (NOT FOR USE ON FABRIC)

Use: **Mark II for Metal** is available in the same 50 colors as **Poly-Fiber Poly-Tone** and **Randolph Colored Butyrate Dope**. **Mark II** is used over primed metal or composite parts and is too brittle to be used over fabric. **Mark II** is a tough, long-lasting topcoat paint. Although **Mark II** is a two-part catalyzed paint, it is not catalyzed with an isocyanate, thus normal safety equipment (a charcoal filtered spray mask) is sufficient. You do not have to use a supplied air respirator when spraying **Mark II**.

Packaging: **Mark II** comes in two-part kits: part one is a can of the colored paint; part two is a separate can with an equal volume of **Mixing Liquid**. **Mixing Liquid** contains the catalyst and thinner. Kits are packaged in quarts and gallons. A gallon kit consists of one gallon of paint and one gallon of **Mixing Liquid**. A quart kit consists of one quart of paint and one quart of **Mixing Liquid**.

Coverage: One mixed gallon kit (one gallon paint, one gallon **Mixing Liquid**) yields two gallons of sprayable paint. These two gallons will cover approximately 400 square feet with one coat.

Mixing: Combine one part of paint with one volume **Mixing Liquid**. Let stand for 20 minutes to allow the catalyst to work.

Thinning: For most conditions, try using it directly out of the can with no thinning. If orange peel results, thin 5 parts mixed paint to one part **Mark II Thinner**.

Application: Spray two or three coats one hour apart. Two coats may be sufficient. Allow overnight drying before moving parts. **Mark II** takes longer to dry than one-part paints. It may be slightly tacky for 24 hours.

Shelf Life: Four years in unopened storage.

Mark II Mixing Liquid

Use: **Mixing Liquid** is a combination of catalyst and thinner to be used only with **Mark II for Metal** paint.

Packaging: Usually sold as a kit with **Mark II for Metal** paint. Packaged in gallons and quarts. See directions for mixing, thinning and application above.

Shelf Life: Two years in unopened storage.

Mark II Thinner

Use: Used to thin **Mark II for Metal** paint after it has been combined with **Mark II Mixing Liquid**.

Application: Thinning is generally unnecessary when **Mark II** is sprayed. However, if orange peel results, you may use **Mark II Thinner** to increase flow out.

Mixing: Combine one part **Mark II Thinner** with five parts mixed **Mark II** paint.

Shelf Life: Four years in unopened storage.